

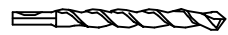
COLLEZIONE GENIUS 010T - 020T



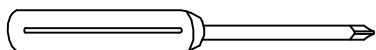
ISTRUZIONI DI MONTAGGIO



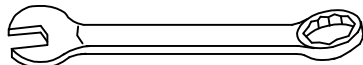
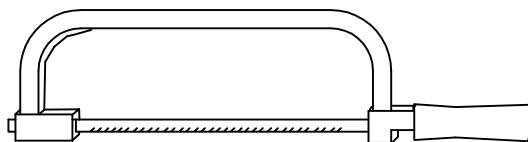
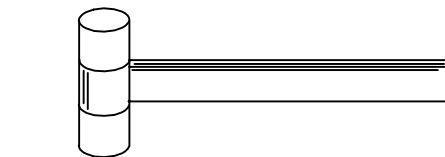
Ø 8x300 12x120 14x150 mm
 Ø 10 x 120



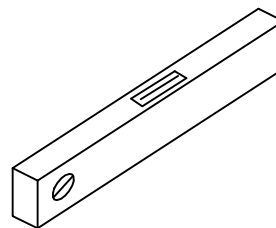
Ø 3 3.5 4.5 11 mm



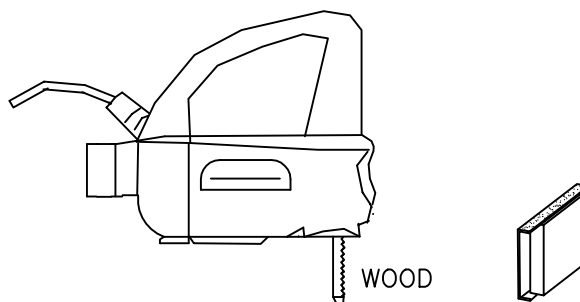
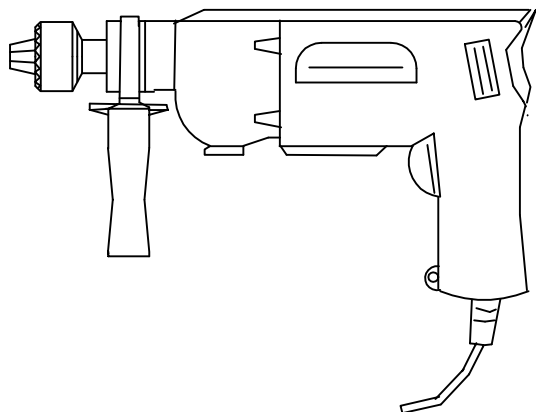
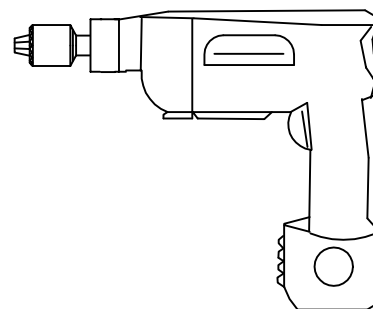
PH 2



13 - 17 - 30 mm



2 - 2.5 - 3 - 4 mm
 5 - 6 - 8 - 10 - 12 mm



English

Before starting assembly, unpack all stair components. Place them on a large enough surface and check the number of components, using the attached packing list.

The staircase is supplied with a direction of climb (clockwise or anticlockwise), defined during design of the ideal configuration, and this direction determines the spiral (clockwise or anticlockwise) of the handrail sections of the railing. It is therefore inadvisable to invert the direction of climb, to avoid problems with the correct assembly of the staircase. To verify the climb direction for which the staircase has been supplied, check the description of code 140051.

Preliminary assembly

1. Fit components 001010 for version R010, or components 001013 for version R020, onto treads 103008 (fig. 1) (fig. 2).
2. Carefully measure the height between floors to calculate the number of spacer disks 131030 or 131031. To calculate the required number of spacer disks 131030 or 131031 use CHART 2 (H = height, A = riser). Example: for a measured height between floors of 298 cm and a staircase with 13 treads:
 - a) for a height of 298 cm in column H, read off the number of disks required in column A/13, giving a total of 40 disks.
 - b) Distribute the disks on all spacers 130202 or 130203 (and then beneath and above), one at a time, until all disks have been used (maintain alignment of the injection point on the exposed edge so as to ensure a better visual appearance). Up to a maximum of 3 disks can be fitted on the first spacer 130202 or 130203. On the other spacers 130202 or 130203, up to a maximum of 5 disks can be fitted.
 - c) The final result is 3 disks on the first spacer 130202 or 130203 (2 above and 1 beneath), 4 disks on the second spacer 130202 or 130203 (2 above and 2 beneath), and 3 disks on the eleven remaining spacers (2 above and 1 beneath).
3. Fit components 033149 onto baluster 127010 using parts 011063 and 005036 (fig. 1) (for R010 railing)
4. Fit components 033147 onto baluster 127002 using parts 011064 and 005036 (fig. 2) (for R020 railing).

Cutting top landing

5. To define and trace the cutting lines for the circular landing:
 - 1) carefully measure hole in ceiling.
 - 2) calculate centre of hole in ceiling.
 - 3) trace the form of the circular landing near the point of arrival on a piece of cardboard of the packing; cut cardboard and position it symmetrically on the lower part (underside) of the landing, at a distance with respect to the centre equivalent to half the hole measured earlier (fig. 4).
6. To define and trace the cutting lines for triangular or trapezoidal landings:
 - 1) carefully measure hole in ceiling.
 - 2) calculate centre of hole in ceiling.
 - 3) trace cutting lines parallel to existing edges on the lower part (underside) of the landing, at a distance with respect to the centre equivalent to half the hole measured earlier (fig. 5).
7. Cut the landing with an electric jigsaw, taking great care to avoid damaging the paintwork finish; use sandpaper to remove any roughness on edges and protect with the supplied wood paint.

Assembly

8. Determine the position of the post on the floor, according to the dimensions of the landing cut earlier, and lay the base 023012 (fig. 3).
9. Drill holes with a 14 mm bit and fix the base 023012+012009+022001 to floor with components 008001 (fig. 1) (fig. 2).
10. Screw tube 042013 onto base 023012+012009+022001 (fig. 1) (fig. 2).
11. Fit base cover 132017 or 132018 onto tube 042013 (fig. 10).
12. In this order, fit the spacer disks 131030 or 131031, washer 023041 or 023040, spacer 130202 or 130203, washer 023041 or 023040, spacer disks 131030 or 131031, the first tread 103008 (with slats of wood parallel to the prearranged climbing side (fig. 9A), remembering that the direction of climb of the staircase is made compulsory by the shape of the handrails), spacer disks 131030 or 131031, washer 023041 or 023040, spacer 130202 or 130203, washer 023041 or 023040, spacer disks 131030 or 131031 and then the next tread (with slats of wood parallel to the prearranged climbing side) 103008, continuing in the same way. Arrange the treads alternately to the right and left, so as to distribute weight uniformly (fig. 10).

13. When the top of the tube 042013 is reached, screw on component 022003, screw on next tube 042013 and continue with assembly of staircase (fig. 10).
14. When the top of the tube 042013 is reached, screw on component 022001 and component 046036 (screw on component 046036 remembering that it must be at the same level as the upper floor). Continue to fit treads using component 023001 inserted into tread 103008 (fig. 11).
15. Fit landing last. Position the landing with the small hole (to be used for passage of balusters) on the arrival side of the treads (fig. 9).
16. Fit components 023035 or 023037, 022065, and tighten component 005008 sufficiently, remembering that the treads must still be free to rotate (fig. 1) (fig. 2) (fig. 9).

Fixing landing

17. Move component 047009 towards ceiling. Determine the position, keeping a distance of about 15 cm from the outer edge of the landing, drill with a 14 mm bit and definitively secure, using components 008001 (fig. 1) (fig. 2).
18. Fix components 047009 to landing, using components 002040 (drill landing with a 4.5 mm bit).
19. Position components 132016 (fig. 1) (fig. 2).

Assembly of R010 railing (go to point 44 for model R020)

20. Fan out treads 103008. It is now possible to climb onto the staircase.
21. Fix components 033149, 005036, 011063 to balusters 127010 from the side with the 3.5 mm hole, which is 10.5 cm from the end. Fit cable holders 031069 onto balusters 127010 with parts 002050 (fig. 1).
22. Starting from the floor, insert balusters 127010 connecting the treads.
Position balusters with component 033149 with the part with hole upwards (fig. 1) (fig. 9). Tighten only component 001010 of the lower tread (fig. 1).
23. Carefully check that all balusters positioned are vertical. This is essential for successful final assembly of the staircase.
24. Definitively tighten component 005008 (fig. 9).
25. Definitively tighten component 001010 of the top tread (fig. 1).
26. Check again that balusters 127010 are vertical, and adjust if necessary by repeating previous operations.
27. Position the first baluster 127010; adjust height according to the balusters fitted earlier (fig. 1).
28. Fix component 033142 to floor in position of first baluster, drilling with an 8 mm bit. Use components 002040, 008004, and 001004 (fig. 1).
29. Prepare spiral handrails, components 031073, 002026 and disks 031077; the disks are made in soft transparent material; take care not to mistake them for parts 031076, made in hard transparent material and to be used only in the joints of any straight handrails present (fig. 1).
30. Starting from the top, start to fit handrails onto parts 002031. Continue to fit handrails, inserting joint 031073 and disk 031077, but do not insert fixing screws 002026 yet. Take care to keep balusters in a vertical position, and turn the lengths of handrail until they are perfectly aligned (fig. 1).
31. When the first baluster on the staircase is reached, cut excess handrail at right angles with a saw for wood (fig. 1).
32. Complete handrail by fixing component 031061, using components 011052 and 004034, drill with a 6 mm bit (fig. 1).
33. Check handrail alignment again and fit junction screws 002026, drill with a 3 mm bit (fig. 1).
34. Insert steel cables into parts 031069 on balusters; tighten cables at one end with parts 031068 and 001012, leaving a projection of 15 cm with respect to fixings 031069; cover with part 031074 using transparent glue for PVC. Stretch cables by hand from the opposite end; tighten and cover cable ends with adhesive tape to prevent them from fraying during cutting. Cut cables at a distance of 15 mm from parts 031069; remove adhesive tape and cover with parts 031074, using transparent glue for PVC (fig. 1) (fig. 6) (fig. 7).
35. Complete assembly of railing, fitting components 031064 into the lower part of balusters 127010 and components 031075 into side of treads (fig. 1).

Assembly of R010 balustrade

36. Screw part 033063 onto stay 046036 with screw 011038 (fig. 1).
37. Position components 033063 on landing, using components 002040 and 001004. Drill landing with a 5 mm bit, keeping a distance between centres that allows at least four balusters to be fitted.
38. Position balusters 127014, with components 031069 facing outwards, and tighten component 001004 (fig. 1).
39. Fix straight handrail 140018 using components 002031 (fig. 1).

40. Depending on position and presence of walls around the stairwell, it may be necessary to position one or two extra balusters 127014 (fig. 9).
41. In this case, a space must be considered that is at the same distance from the other balusters or from the wall. Drill landing with a 4.5 mm bit and assemble with components 033146, 001004 and 002040 (fig. 1) (fig. 9).
42. Insert steel cables into parts 031069 on the balusters; tighten cables at one end with parts 031068 and 001012, leaving a projection of 15 mm with respect to fixings 031069; cover with part 031074 using transparent glue for PVC. Stretch cables by hand from the opposite end; tighten and cover cable ends with adhesive tape to prevent them from fraying during cutting. Cut cables at a distance of 15 mm with respect to parts 031069; remove adhesive tape and cover with parts 031074, using transparent glue for PVC (fig. 1) (fig. 6) (fig. 7).

Final assembly

43. To further reinforce the staircase at intermediate points, fix components 033010 to wall and join to the balusters, using components 033056. Drill with an 8 mm bit and use components 008004, 011053, 011057, 005035 (fig. 12) (fig. 13).

Assembly of R020 railing

44. Fan out treads 103008. It is now possible to climb onto the staircase.
45. Fix components 033147, 005036, 011064 to balusters 127002 (fig. 2).
46. Fit parts 031067 into holes on treads with edge facing upwards (fig. 2).
47. Starting from the landing, insert balusters 127002 connecting the treads.
48. Position balusters with component 033147 with the part with hole upwards (fig. 2) (fig. 9). Tighten only component 001013 of the lower tread (fig. 2).
49. Carefully check that all balusters positioned are vertical. This is essential for successful final assembly of the staircase.
50. Definitively tighten component 005008 (fig. 9).
51. Definitively tighten component 001013 of the top tread (fig. 2).
52. Check again that balusters 127010 are vertical, and adjust if necessary by repeating previous operations
53. Position the first baluster 127002; adjust height according to the balusters fitted earlier (fig. 2).
54. Fix component 033142 to floor in position of first baluster, drilling with an 8 mm bit. Use components 002040, 008004, and 001004 (fig. 2).
55. Prepare spiral handrails, components 031073, 002026 and disks 031077; the disks are made in soft transparent material; take care not to mistake them for parts 031076, made in hard transparent material and to be used only in the joints of any straight handrails present (fig. 2).
56. Starting from the top, start to fit handrails onto parts 002031. Continue to fit handrails, inserting joint 031073 without inserting fixing screws 002026 yet. Take care to keep balusters in a vertical position, and turn the lengths of handrail until they are perfectly aligned (fig. 2).
57. When the first baluster on the staircase is reached, cut excess handrail at right angles with a saw for wood (fig. 2).
58. Complete handrail by fixing component 031061, using components 011052 and 004034, drill with a 6 mm bit (fig. 2).
59. Check handrail alignment again and fit junction screws 002026, drill with a 3 mm bit (fig. 1)
60. Fit parts 033144 to treads, using fittings 002040, in an intermediate position. Insert balusters in fittings 033144, tighten component 001004 and fix to handrail, taking care to keep them vertical (fig. 2) (fig. 6) (fig. 8).
61. Complete assembly of railing, fitting components 031065 into the lower part of balusters 127002 and components 031075 into side of treads (fig. 2).

Assembly of R020 balustrade

62. Screw part 033146 onto stay 046036 with screw 011038 (fig. 2).
63. Position components 033146 on landing, using components 002040 and 001004. Drill landing with a 4.5 mm bit, keeping a distance between centres of no more than 12 cm.
64. Position balusters 127004 and tighten component 001004 (fig. 2).
65. Fix straight handrail 140018 using components 002031 (fig. 2).
66. Depending on position and presence of walls around the stairwell, it may be necessary to position one or two extra balusters 127004 (fig. 9).

67. In this case, a space must be considered that is at the same distance from the other balusters or from the wall. Drill landing with a 5 mm bit and assemble with components 033146, 001004 and 002040 (fig. 2).

Final assembly

68. To further reinforce the staircase at intermediate points, fix components 033010 to wall and join to the balusters, using components 033056 and 031066. Drill with an 8 mm bit and use components 008004, 011053, 011057, 005035 (fig. 12) (fig. 14).

TAB. 2

H	A		H	A		H	A		H	A	
	10	11		12	13		14	15		16	
214	0		257	0		299	0		342	0	
215	2		258	2		300	2		343	2	
216	4		259	4		301	4		344	4	
217	6		260	6		302	6		345	6	
218	8		261	8		303	8		346	8	
219	10		262	10		304	10		347	10	
220	12		263	12		305	12		348	12	
221	14		264	14		306	14		349	14	
222	16		265	16		307	16		350	16	
223	18		266	18		308	18		351	18	
224	20		267	20		309	20		352	20	
225	22		268	22		310	22		353	22	
226	24		269	24		311	24		354	24	
227	26		270	26		312	26		355	26	
228	28		271	28		313	28		356	28	
229	30		272	30		314	30		357	30	
230	32		273	32		315	32		358	32	
231	34		274	34		316	34		359	34	
232	36		275	36		317	36		360	36	
233	38		276	38		318	38		361	38	
234	40		277	40		319	40		362	40	
235	42		278	42	0	320	42		363	42	
236	44	0	279	44	2	321	44	0	364	44	
237	46	2	280	46	4	322	46	2	365	46	
238	48	4	281	48	6	323	48	4	366	48	
239		6	282	50	8	324	50	6	367	50	
240		8	283	52	10	325	52	8	368	52	
241		10	284	54	12	326	54	10	369	54	
242		12	285	56	14	327	56	12	370	56	
243		14	286		16	328	58	14	371	58	
244		16	287		18	329	60	16	372	60	
245		18	288		20	330	62	18	373	62	
246		20	289		22	331	64	20	374	64	
247		22	290		24	332	66	22	375	66	
248		24	291		26	333	68	24	376	68	
249		26	292		28	334		26	377	70	
250		28	293		30	335		28	378	72	
251		30	294		32	336		30	379	74	
252		32	295		34	337		32	380	76	
253		34	296		36	338		34	381	78	
254		36	297		38	339		36			
255		38	298		40	340		38			
256		40	299		42	341		40			
257		42	300		44	342		42			
258		44	301		46	343		44			
259		46	302		48	344		46			
260		48	303		50	345		48			
261		50	304		52	346		50			
262		52	305		54	347		52			
			306		56	348		54			
			307		58	349		56			
			308		60	350		58			
			309		62	351		60			
						352		62			
						353		64			
						354		66			
						355		68			
						356		70			
						357		72			

FIG. 1

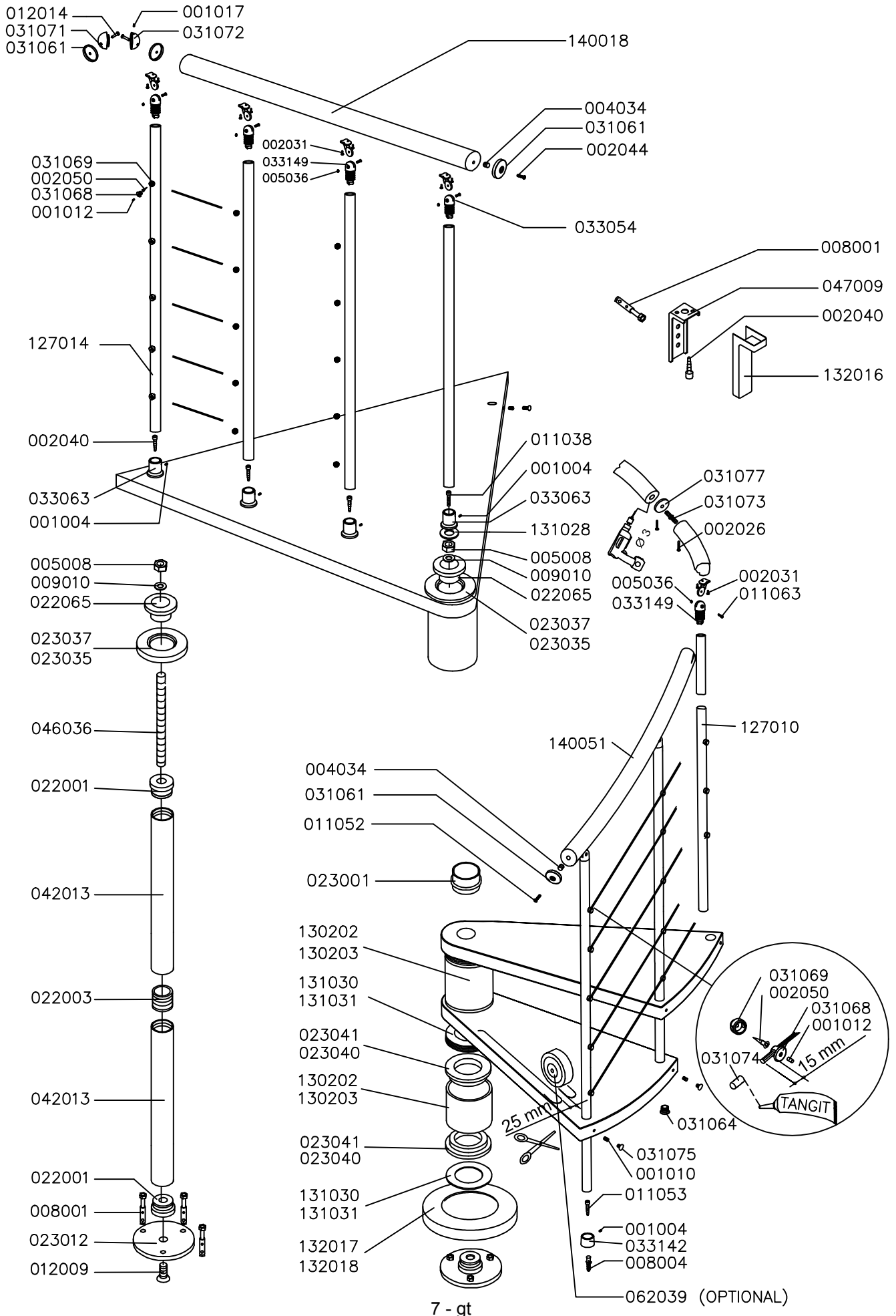


FIG. 2

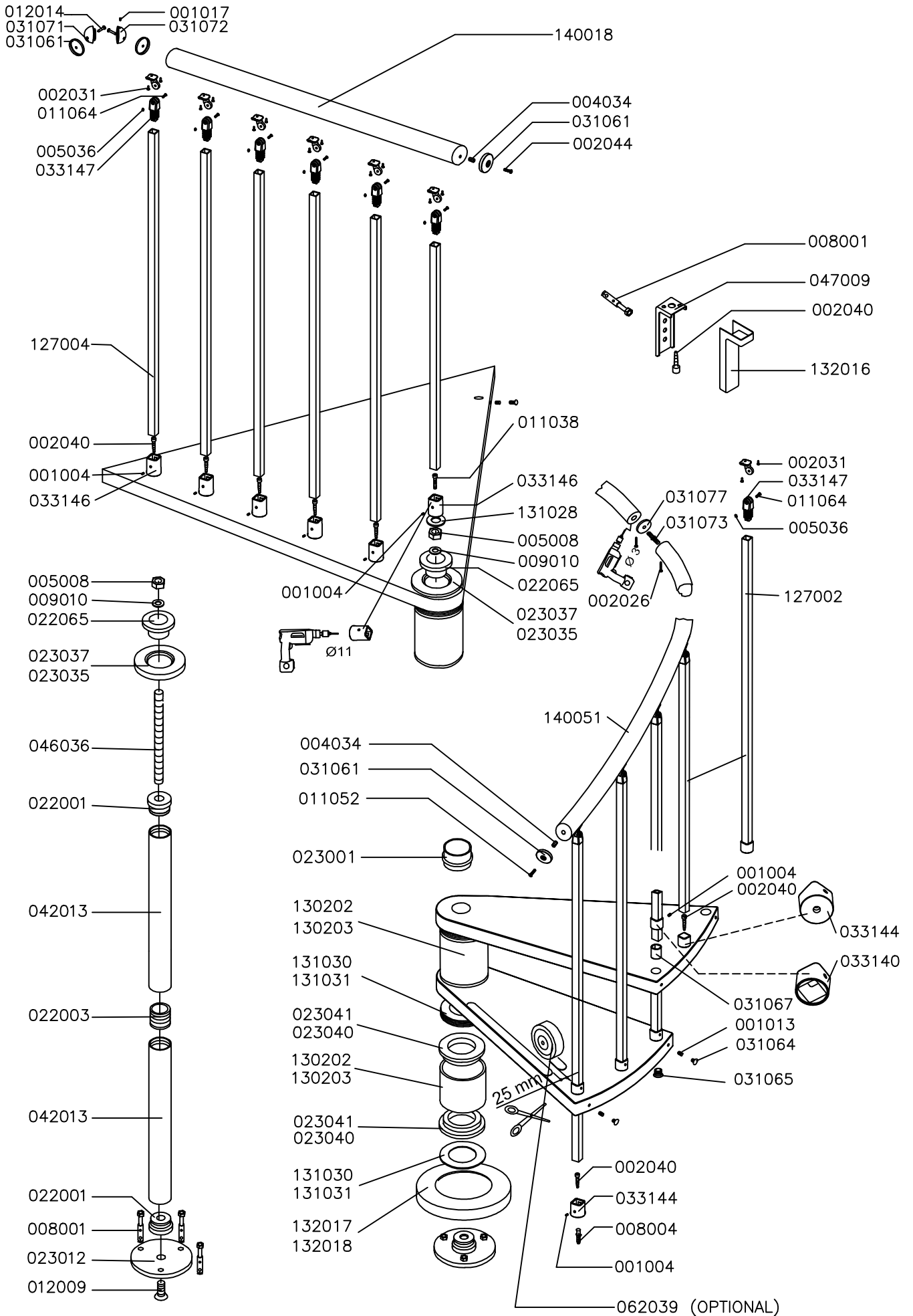


FIG. 3

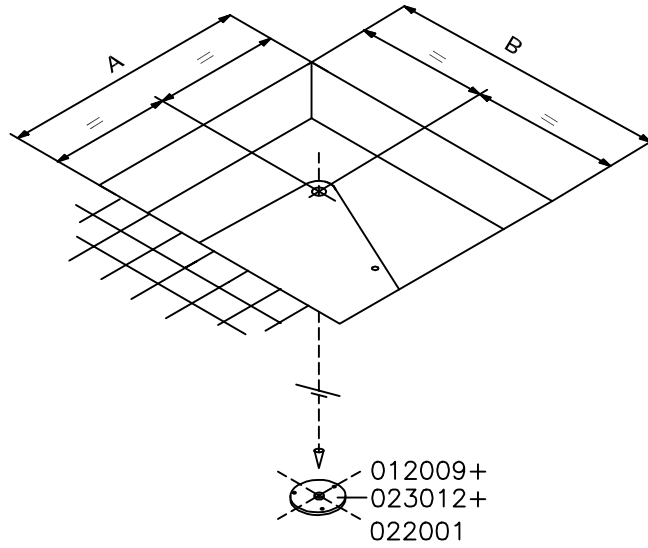


FIG. 4

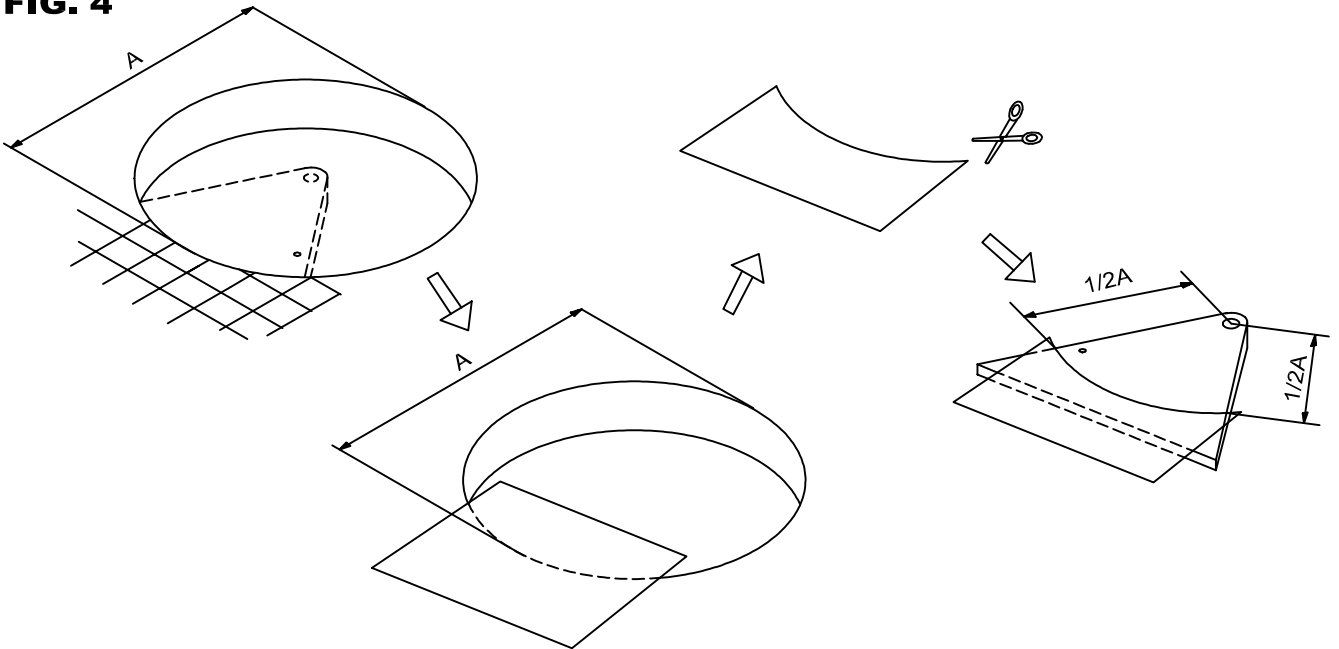


FIG. 5

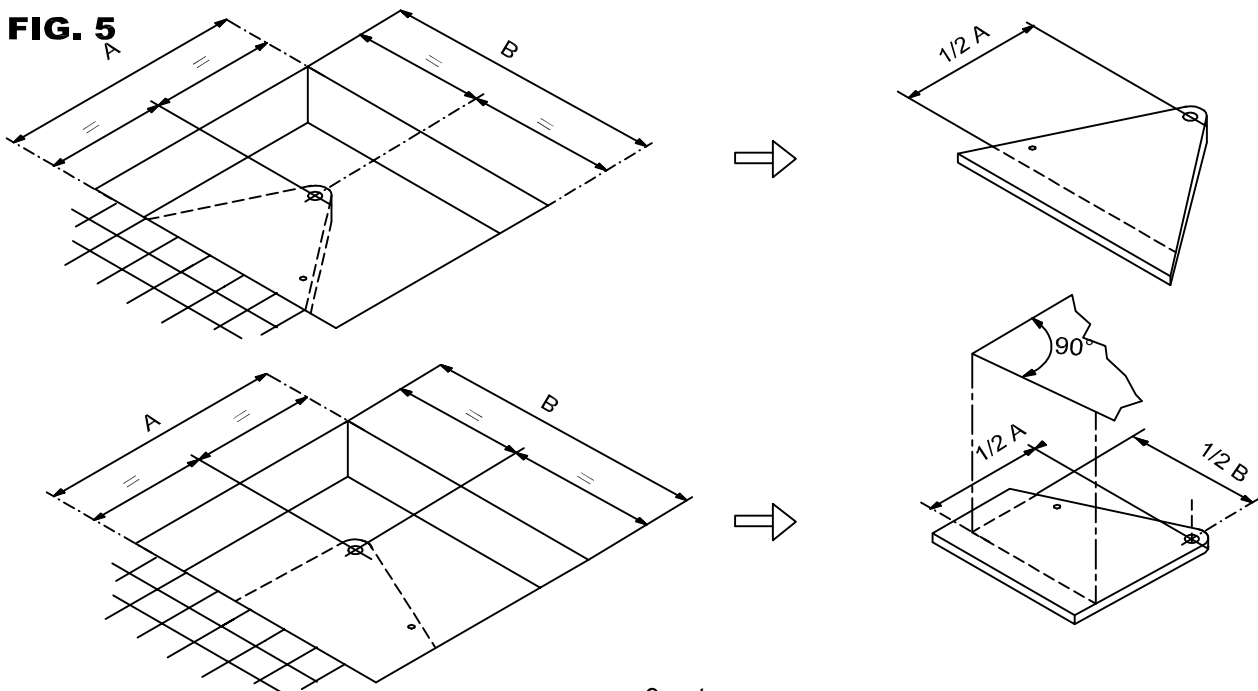


FIG. 6

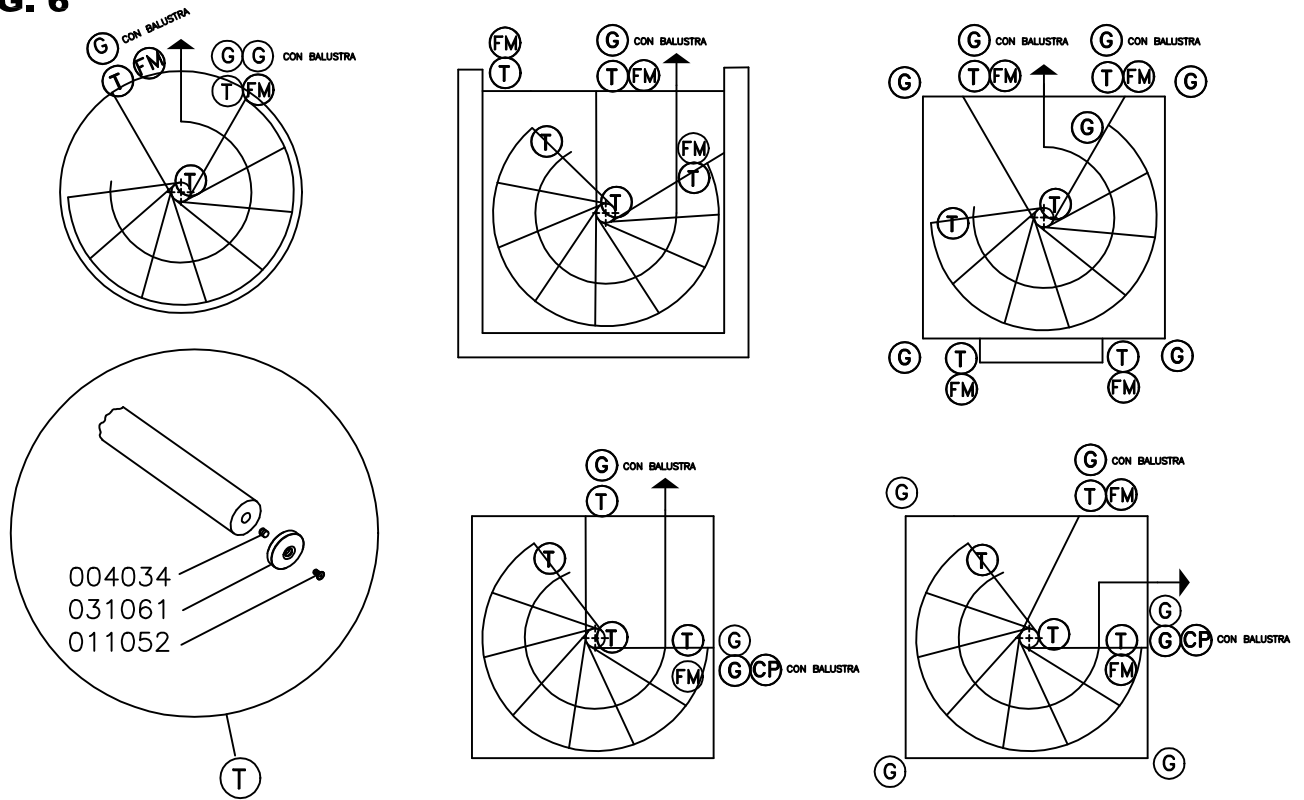


FIG. 7 R010

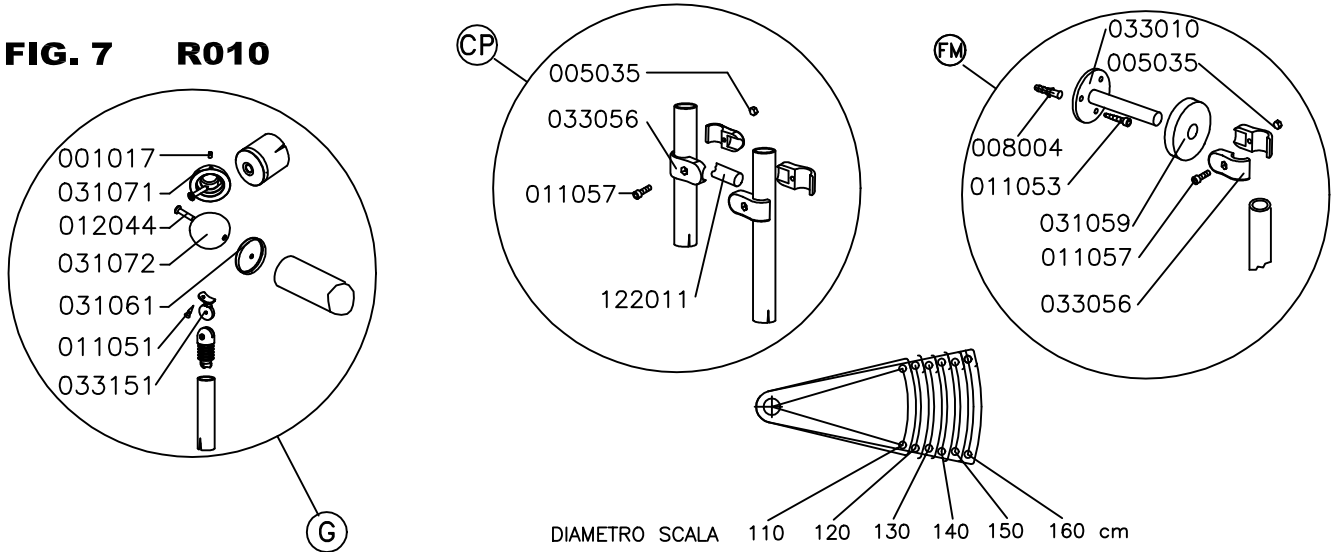


FIG. 8 R020

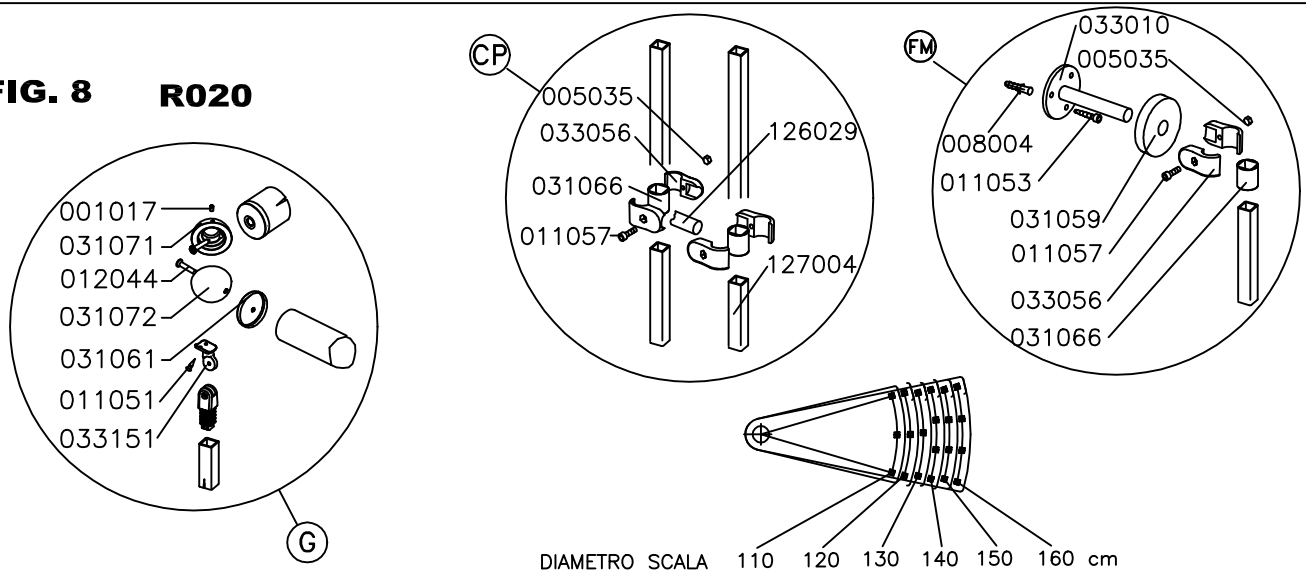


FIG. 9

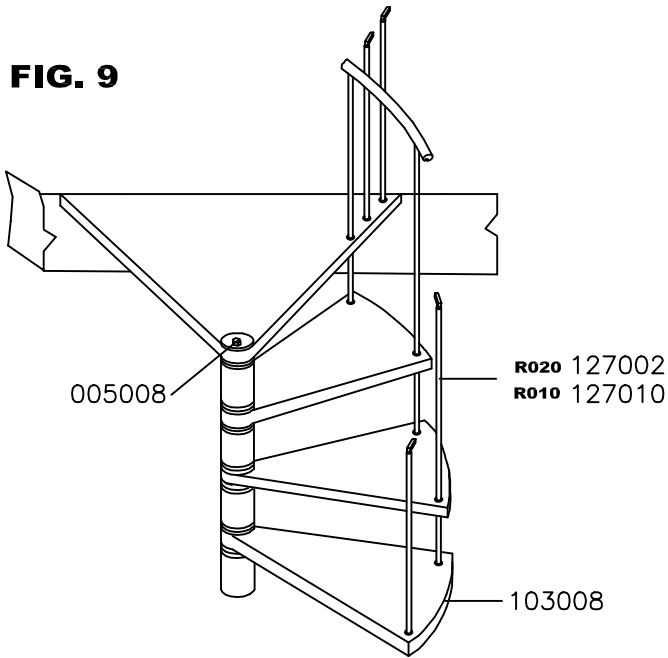


FIG. 10

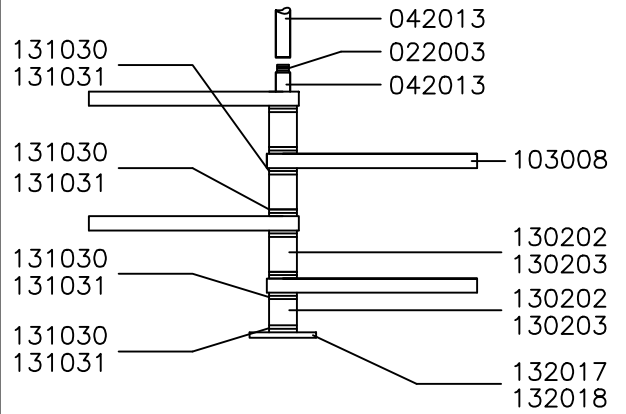


FIG. 9A

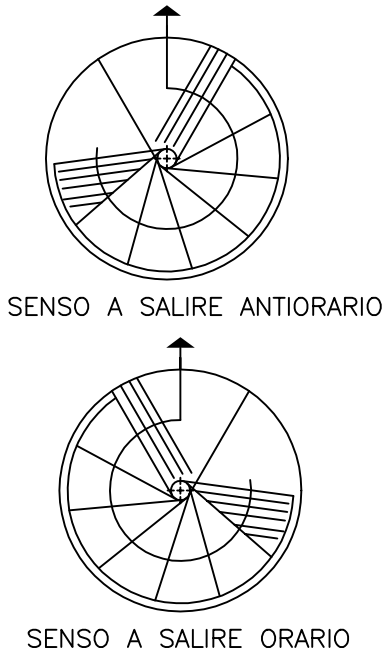


FIG. 11

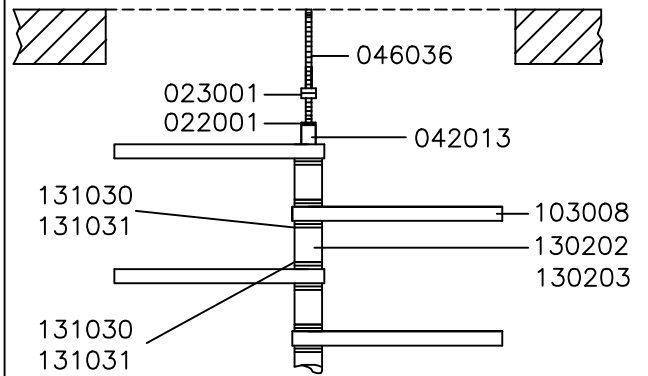


FIG. 12

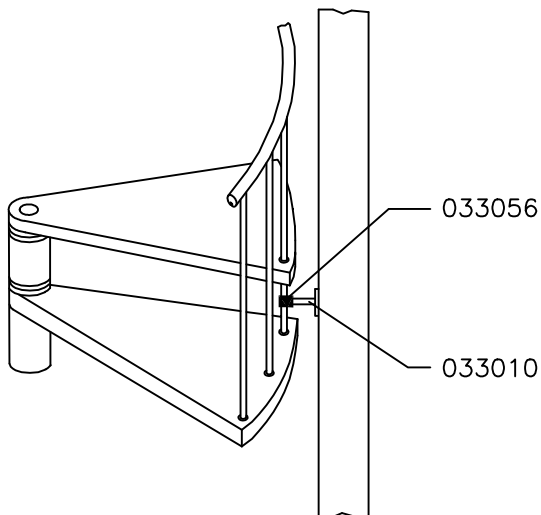


FIG. 13 R010

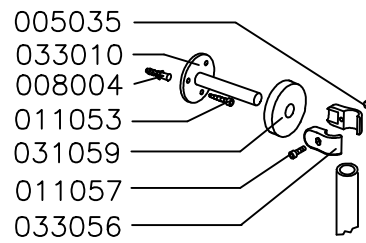
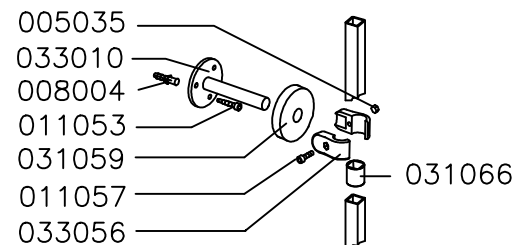
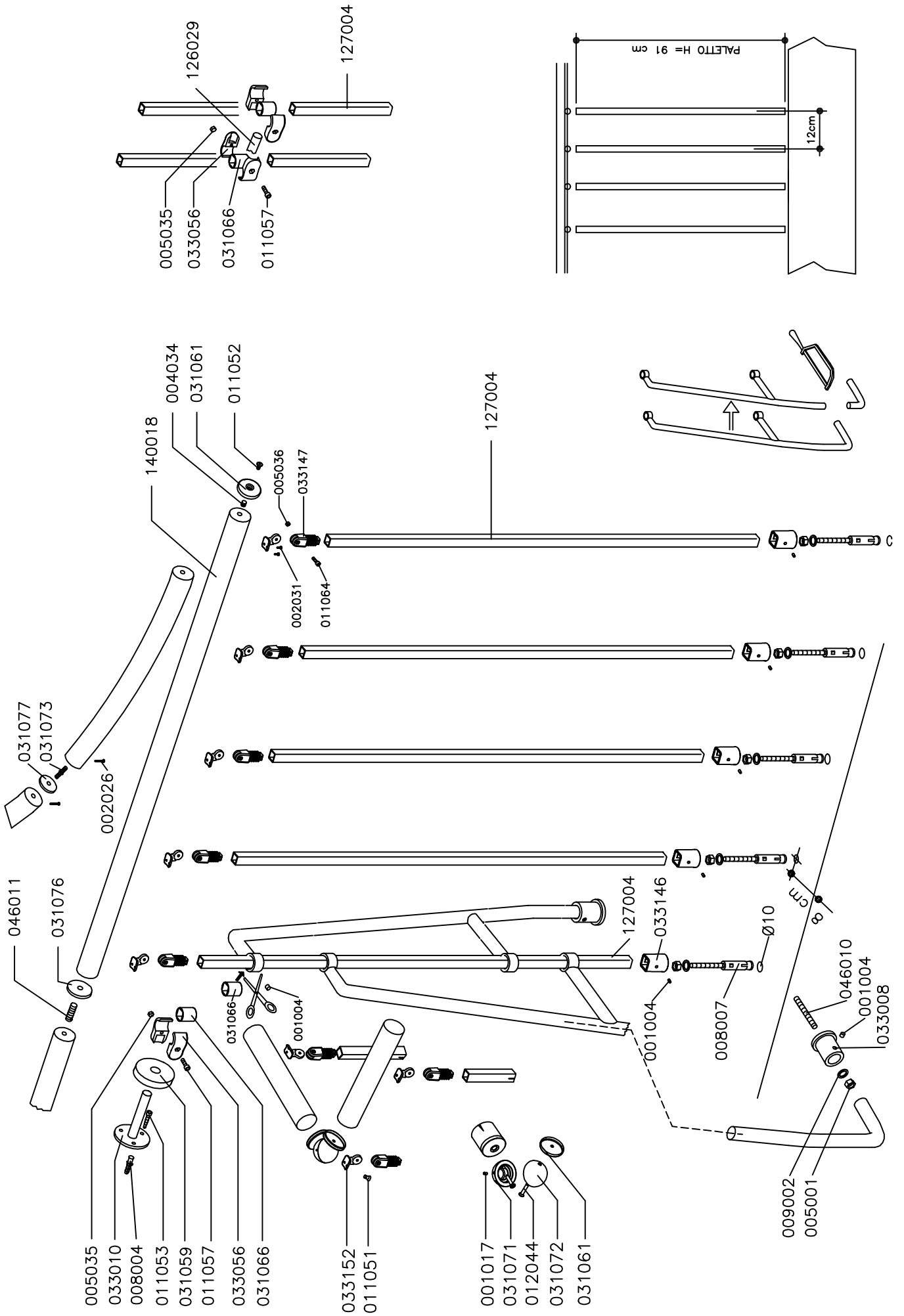
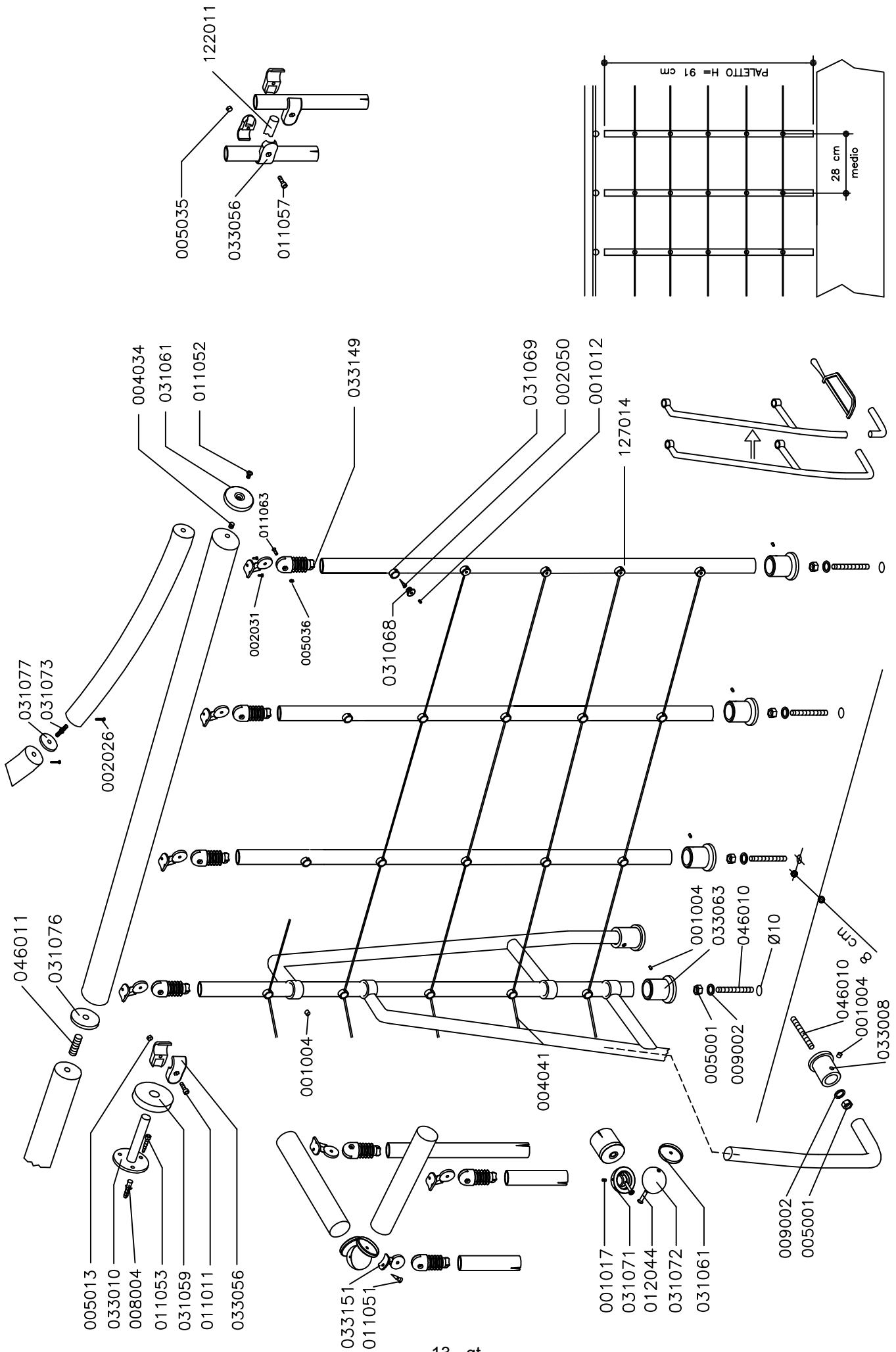


FIG. 14 R020









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